



## Varnish Removal Filter Systems GE 7EA Gas Turbines

### **DATA SHEET**

#### **APPLICATION**

The **HDU 27/108 C.C. Jensen Fine Filter System** is used for oil maintenance of lubricating oil used in GE 7EA Gas Turbines.

#### **FUNCTION**

The filter system pump draws oil from the reservoir and presses it outside-in through the cellulose filter inserts. From the center of the insert the fluid flows through the filter base and returns to the tank.

The pressure drop over the filter is monitored on the pressure gauge between the pump and filter housing. The filter outlet is placed in the filter base. The filtered oil is returned to the reservoir.

#### **FILTER PUMP**

The filter pump is a gear-type pump that features a high dirt tolerance. The electric motor can be supplied for various AC voltages.

#### **FILTER INSERT**

The **C.C. Jensen Fine Filter Inserts** consist of several discs bonded together. The media is cellulose. The filter has a rating of 3  $\mu$ m (micron) absolute and approximately 50% of all particles >0.8  $\mu$ m will be retained in one pass.

The filters will also remove *varnish* by **adsorption**.



C.C. Jensen Fine Filter System HDU 27/108

#### OPTIONS

- Drip Pan or Drain Tank
- Mobile Cart or Mobile Skid
- Pressure Switch
- Control Box

TECHNICAL DATA					
Pump Flow	5-10 gpm				
Filter Inserts	rts 4 x A or B 27/27				
Power Consumption	0.25 kW				
Full Load Amps	8 Amps or less				
Dirt Holding Capacity	48-60 pounds				
Varnish Removal	32 pounds minimum				





# **CASE STUDY**

Customer:	North American Power Plant Owner
	and Operator

- Turbine Type: General Electric 7EA Gas Turbine
- Filter Type:C.C. Jensen Fine Filter System<br/>HDU 27/108 MZ-E1MPT<br/>Mobile Drain Tank<br/>Manual Motor Starter<br/>Pressure Switch<br/>Filter Inserts 4 x B 27/27
- **Run Time:** September 21, 2006 until Present

Oil Analysis Results						
Test	September 21, 2006	March 19, 2007				
Ultra Centrifuge	3	1				
Colorimetric Analysis	63	0				
Particle Count (0.2-1 micron)	20,200,000	3,370				



#### VARNISHING POTENTIAL ANALYSIS

ibe Type:CONOCO Iachine MFG:GENERAL Iachine MOD:MS7001EAachine Type:Industrial Tu	DIAMOND 32 ELECTRIC urbine	F	Received: Report: Sample No:	3/22/07 4/3/07 932-1-2001	CT #1 CLRMTRC		
<u>Observations/Recommendations</u> The current test results indicate a low level of degradation by-products associated with varnishing. Please continue routine sampling to monitor the trend in the level.							
UC VALUE	339125- 031192007				7		
COLOR VALUE COLOR VALUE COLOR VALUE 0 0 0 0 0 0 0 0 0 0 0 0 0	339125 - 03192207						
Sample Date	I	03/19/2007	10/19/2	006	10/04/2006	09/21/2006	
LABID		339125	31537	'3	313160	310935	
ULTRA CENTRIFUGE TEST							
UC Value		1	1		2	3	
MICROSCOPIC PARTICLE COL	JNT						
Particles .2-1		3,370	729		865	20,200,000	
Particles 1-2		649	546		303	11,000	
		346	318		1/3	2,200	
		(0/0/0/0)0	(0/0/0//	0/0	(0/0/1/0)1	(17/8/38/0)62	
	REFERENCE	(0/0/0/0)0	(0/0/0/	5,0		(17/0/30/0)03	
PHYSICAL PROPERTIES	-	0.060	0.060		0.170	0.130	
Acid Number Karl Eischer Water	0	0.005	0.000	3	0.013	0.010	
		4	4		4	1	
Nitration	-	2	2		2	1	
Intration		-			_		

DUKE ENERGY LEE CT FACILITY assumes sole responsibility for the application of and reliance upon results and recommendations reported by Insight Services, whose obligation is limited to good faith performance.